

What is claimed is:

1. A movable contact structure of a slide switch, said slide switch comprising:
a pole board having a fixed contact; and
a movable board made of a resin fixedly supporting a base portion of a movable contact and capable of sliding a contact portion at a front end of the movable contact relative to the fixed contact by a predetermined contact pressure by moving along the pole board, wherein the base portion of the movable contact is formed in a shape of a flat plate, the base portion of the movable contact is fixed to the movable board by insert-molding of the resin and the movable contact is inclinedly supported by the movable board.

2. A method of attaching a movable contact of a slide switch, said slide switch comprising:

a pole board having a fixed contact; and
a movable board made of a resin fixedly supporting a base portion of a movable contact and capable of sliding a contact portion at a front end of the movable contact relative to the fixed contact by a predetermined contact pressure by moving along the pole board, said method comprising the steps of:
forming the base portion of the movable contact in a shape of a flat plate;
fixing the base portion of the movable contact to the movable board by insert-molding of the resin; and

inclinably supporting the movable contact by the movable board.

3. A method of attaching a movable contact of a slide switch, said slide switch comprising:

a pole board having a fixed contact; and
a movable board made of a resin fixedly supporting a base portion of a movable contact and capable of sliding a contact portion at a front end of the movable contact relative to the fixed contact by a predetermined contact pressure by moving along the pole board, said method comprising the steps of:
providing a positioning hole at the base portion of the movable plate; and

fixedly supporting the base portion of the movable contact by the movable board by insert-molding of the resin by positioning the movable contact to a die by fitting a positioning pin of the die to the positioning hole.

4. The method of attaching a movable contact of a slide switch according to Claim 3, wherein the positioning pin of the die comprising:

a large diameter portion fixed to a support hole on a side of the die; and

a small diameter portion fitted to the positioning hole of the movable contact;

wherein a positioning position of the movable contact is changed by changing a position of the small diameter portion

relative to the die by changing a boldness of the large diameter portion.